

Date: Wednesday, 13/08/2008 11:56:10 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: FRONT RAIL, LH
<b>Job Number</b>	: 41217		
<b>Estimate Number</b>	: 13492		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D37661
<b>This Issue</b>	: 13/08/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3766 REVB
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 40863	<b>Drawing Revision</b>	: B
	<b>Type</b> : SMALL / MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 14/08/2008
		<b>Qty:</b>	1
		<b>Um:</b>	Each
<b>Checked &amp; Approved By</b>	: <u>JLD 08.8.13</u>		
<b>Comment</b>	: Est Rev:A 08-07-21 revB as per dwg DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1000W188	6061T6 RD TUBE 1.00 X .188W
<b>Comment:</b> Qty.: 2.9323 f(s)/Unit Total : 2.9323 f(s) 6061T6 RD TUBE 1.00 X .188W batch: <u>M164480</u> <u>SAD</u> <u>08/08/13</u> ①		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1  1-cut tube to length as per dwg D3766  2-drill holes thru to finish size as per dwg D3766  3- deburr <u>mm</u> <u>08/08/13</u> <u>SAD</u> <u>08/08/13</u> ①		
3.0	QC5	INSPECT WORK TO CURRENT STEP
<b>Comment:</b> INSPECT WORK TO CURRENT STEP <u>mm</u> <u>08/08/13</u>		
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
<b>Comment:</b> HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 <u>mm</u> <u>08/08/13</u>		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
<b>Comment:</b> INSPECT POWDER COAT/CHEMICAL CONVERSION <u>FL</u> <u>08/08/13</u> ①		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 13/08/2008 11:56:10 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FRONT RAIL, LH

Job Number: 41217

Part Number: D37661

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 28/08/14

7.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

D 28/08/14

Job Completion



MF 08-08-14

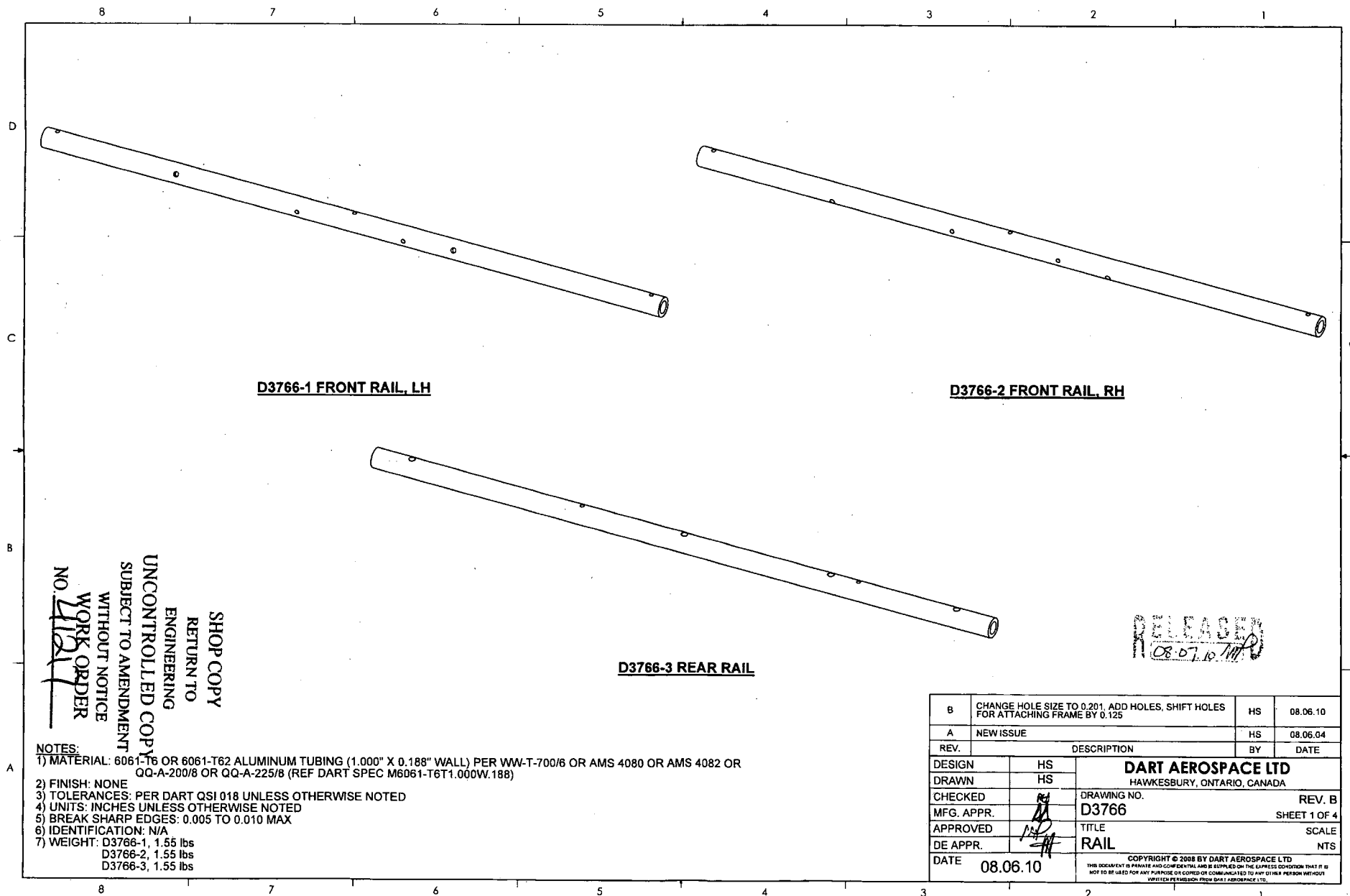
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

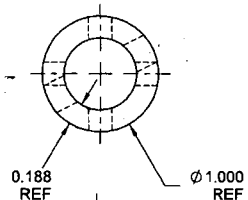
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QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

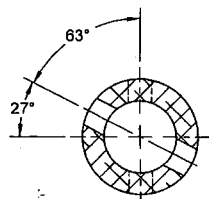
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

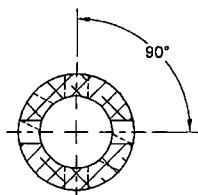




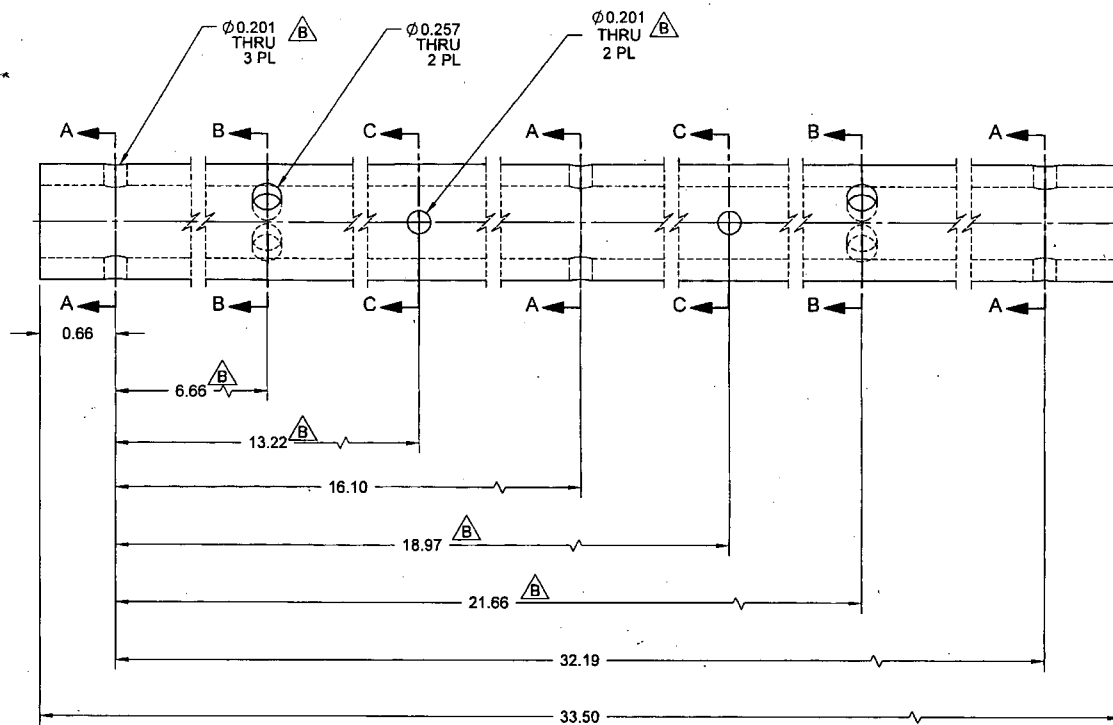
**SECTION A-A**



**SECTION B-B**



**SECTION C-C**

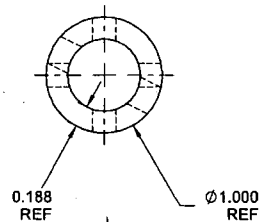


**D3766-1 FRONT RAIL, LH**

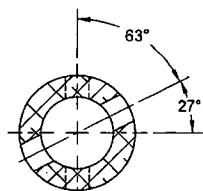
RELEASED  
08-07-10

NO. 44217  
WORK ORDER  
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ENGINEERING  
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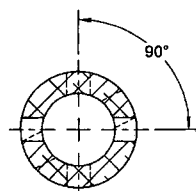
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DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3766	SCALE NTS
MFG. APPR.	<i>[Signature]</i>	TITLE RAIL	
APPROVED	<i>[Signature]</i>	DATE 08.06.10	
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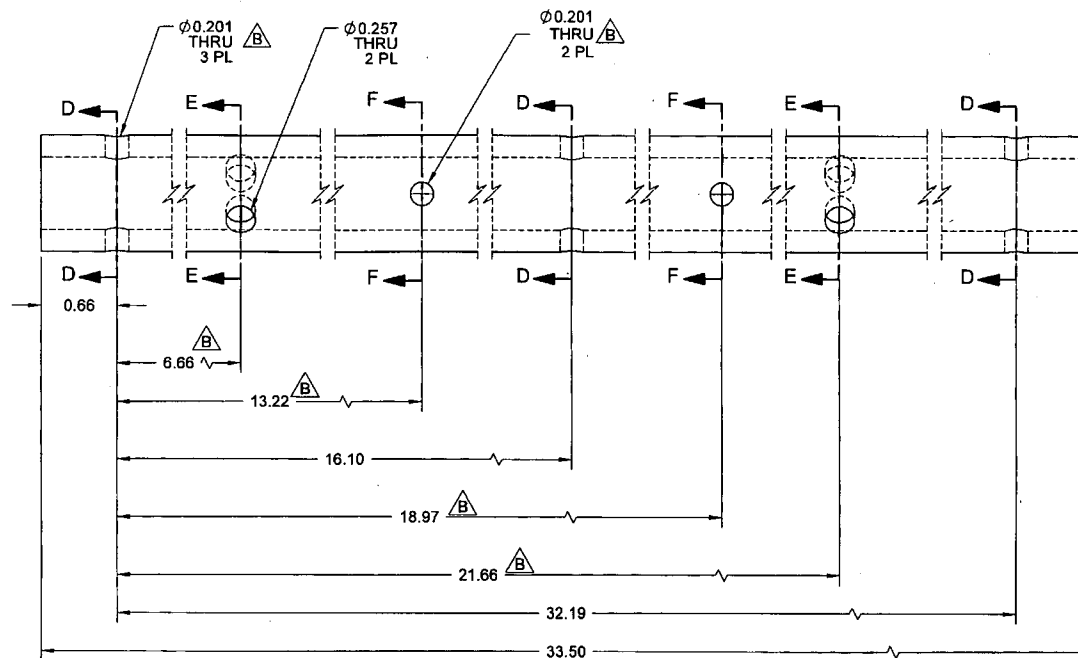
**SECTION D-D**



**SECTION E-E**



**SECTION F-F**



**D3766-2 FRONT RAIL, RH**

RELEASED  
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APPROVED		TITLE	SCALE
DE APPR.		<b>RAIL</b>	NTS
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8 7 6 5 4 3 2 1

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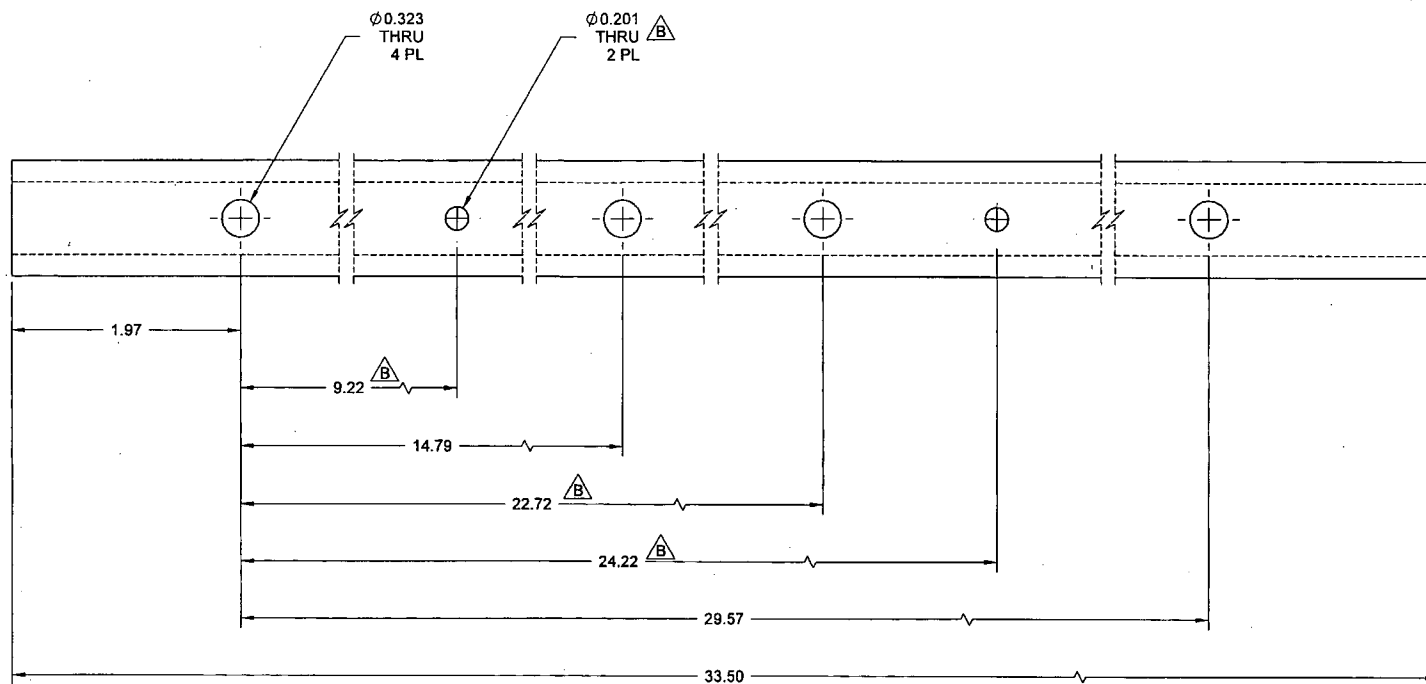
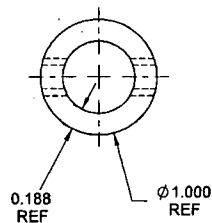
C

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**D3766-3 REAR RAIL**

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08-07-10 MP

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CHECKED	HS	DRAWING NO. D3766	REV. B
MFG. APPR.	HS	TITLE RAIL	SHEET 4 OF 4
APPROVED	HS	SCALE	NTS
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